TWI CERT
CWRVC | EN 15085

UKAS PRODUCT CERTIFICATION
0025

European Committee for Welding of Railway Vehicles
ECWRV

TWI Certification Ltd
Granta Park, Great Abington, Cambridge, CB21 6AL UK

Welding of Railway Vehicles and Components according to EN 15085-2:2020+A2:2025

The Company: Dyer Engineering Ltd

Address: Harelaw Industrial Estate, North Road, Harelaw, Stanley, County Durham, DH9 8HJ, United Kingdom

Is certified to perform welding under classification level CL 1 according to EN 15085-2

Types of activities performed: P = Production

Field of application: The fabrication and welding of carbon-manganese steels, stainless steels and aluminium / aluminium alloys in conjunction with new build and refurbishment of railway vehicles and components to drawings and customer specifications. Small manufacturer.

Range of Qualification:

Welding process (ISO 4063)	***Parent material (CEN ISO/TR 15608)***	***Dimensions***	
		Butt welds	***Fillet welds***
MIG (131)	*Group 22 Non heat treatable alloys*	*1,5mm – 6mm*	*3mm – 8mm*
	Group 23 Heat treatable alloys		
MAG (135)	*Group 1 C-Mn steels*	*1,5mm – 70mm*	*≥ 2,1mm*
	Group 1 C-Mn steels welded to Group 8 Austenitic stainless steels	*7,5mm – 30mm*	*≥ 5mm*
	Group 8 Austenitic stainless steels		
MAG (136)	*Group 1 C-Mn steels*	*3mm – 100mm*	-
	Group 3 Quenched & tempered steels welded to Group 8 Austenitic stainless steels	-	*≥ 5mm*
	Group 8 Austenitic stainless steels	*15mm – 60mm*	

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Welding process (ISO 4063)	***Parent material (CEN ISO/TR 15608)***	***Dimensions***	
		Butt welds	***Fillet welds***
TIG (141)	*Group 1 C-Mn steels*	*3mm – 24mm*	
	Group 8 Austenitic stainless steels	*3mm – 16mm*	*1,4mm – 16mm*
	Group 22 Non heat treatable alloys	*3mm – 10mm*	
	Group 22 Non heat treatable alloys welded to Group 23 Heat treatable alloys	-	*3mm – 10mm*
	Group 23 Heat treatable alloys	*3mm – 20mm*	*3mm – 40mm*

Responsible Welding Coordinator:
David Anderson CEng SenMWeldI, Certified European / International Welding Engineer, (d.o.b 01.01.1963) Level A

Deputy responsible Welding Coordinator(s):
Lloyd Anderson, CSWIP Senior Welding Inspector, NVQ Level 3 Management, Fabrication & Welding Tradesman (Australia) (d.o.b 14.10.1976) Level C

Certificate Number: CWRVC/039/GB

Valid Until: 29 September 2029
(subject to satisfactory periodic surveillance)

Issued On: 30 September 2026

Head of Manufacturer Certification Body, TWI Certification Ltd

Issued by: TWI Certification Ltd, Granta Park, Great Abington, Cambridge, CB21 6AL, UK